



**恒久 链条**

**传递安全与可靠**  
Transmit Safety & Reliability



**60余年链条专业知识和开窗机领域应用经验**  
Over 60 Years Expertise of Chain manufacturing

恒久集团·太仓公司  
[www.hengjiu-pt.com](http://www.hengjiu-pt.com)

# 公司简介

## Company Profile

### 全球10强链条企业

恒久集团创始于1953年，公司60多年如一日始终专注于链传动产品的研发和制造，在浙、皖、赣、苏4省共有8个链传动产品研发和制造公司，总部位于浙江省诸暨市。产销规模位列全球同业前10强。

### 强大的技术研发

恒久集团旗下有2户国家认定高新技术企业、2个省认定企业技术中心、1个省级博士后科研工作站、3个检测试验中心，3个模具制作中心。由4位国家链传动行业专家领军1660余名经验丰富的高技能人才随时待命，为用户快速提供各种链传动解决方案。

公司以金蝶EAS系统为基础实施内部数字化和信息化管理，并通过了ISO9001、TS16949、CE、ISO140001等体系认证。

### 领先的品牌和良好的服务

恒久集团在啤酒饮料、冶金、叉车、食品机械、矿机、工程机械、农机、四驱车分动箱、粮油工业、制糖工业、环保工业、造纸、玻璃制造、木材加工、立体停车、智能家居、纺织等众多工业领域，都是专业的链传动供应商。

公司始终坚持客户需求为导向，凭借我们60多年的专业知识和行业应用经验，为客户们提供高质量、高性价比的解决方案。

恒久拥有以下四个品牌：



Hengjiu Group owns 4 brands.

### Top 10 Chain Manufacturer Worldwide

Founded in 1953, Hengjiu Group has been focusing on the R&D and manufacturing of chain transmission products for more than 60 years. Hengjiu operates 8 manufacturing factories and R&D centers and is the top player in term of yearly turnover. The headquarter is located at Zhuji City of Zhejiang Province.

### Strong R&D Operation

The Hengjiu Group owns 2 national recognized high-tech enterprises, 2 provincial-certified enterprise technology centers, 1 provincial-level post-doctoral research station, 3 testing centers, and 3 mold manufacturing centers. More than 1660 experienced and highly skilled employees are led by four national recognized chain transmission industry experts, ready to provide our customers with a variety of chain transmission solutions.

A digitalization and information management based Hengjiu EAS system is implemented through the company. Hengjiu Group has passed ISO9001, TS16949, CE, ISO140001 and other quality certifications.

### Leading Brand and Excellent Service

Hengjiu Group is professional chain transmission supplier in various industries such as beer & beverage, metallurgy, forklift, food machinery, mining machinery, engineering machinery, agricultural machinery, four-wheel drive transfer case, grain and oil industry, sugar industry, papermaking, glass industry, wood processing, textile and so on.

Taking the needs of the customers as the orientation, company serves the customers with solutions of high quality & good cost-effectiveness based on its more than 60 years of knowhow and industry application expertise.



集团总部厂区  
Group headquarter

## 特殊且多样化的应用环境

### Special and Diversify Application

**电动开窗机**作为一款成功融合了智控系统、安防系统与门窗建材的特殊产品，被广泛应用于各类建筑物，包括机场、游泳馆、高层建筑物、博物馆、高档住宅、宾馆、学校、医院、公共娱乐场所、车间、仓库、机房等等。在这么多样化的应用环境下，开窗机的可靠性、实用性和便利性决定了最终用户的使用体验和制造商口碑。

在越来越多的应用环境中，电动开窗机也是消防系统排烟窗和进风口的核心部件，当高层建筑发生火灾时，可靠的电动开窗机能快速排出浓烟，极大提高建筑物内人员的生存几率。

高可靠性的开窗机链条是保障开窗机长期有效运行，避免开窗机被卡死损坏的关键零部件。

Electric window opener is a special product which integrates intelligent control system and windows. Because of its practicality and convenience, it is widely used in many kinds of buildings, including airports, swimming pools, high-rise buildings, museums, high-grade residential buildings, hotels, schools, hospitals, public entertainment places, workshops, warehouses, etc.

Electric window opener has been used in more and more high-rise buildings, it is the core parts of smoke exhaust window and air intake of fire control system. When high-rise buildings are in fire, reliable electric window opener can quickly exhaust smoke, greatly improving the survival probability of people.

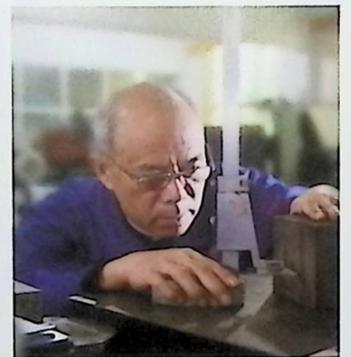
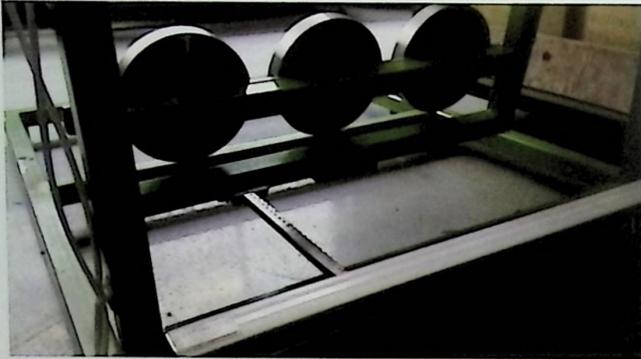
The chain of window opener with high reliability is the key component to ensure the long-term and effective operation of window opener and avoid the window opener being stuck or damaged.



## 研发和创新 Research and Development

依托于现有集团内2家国家高新技术企业、2个省级企业技术中心、1个省级博士后科研工作站、3个模具制作中心，恒久集团持续在材料、热处理、自动化、化学和工艺方面加强研发和创新。无论是从腐蚀环境到重载工况、从粉尘领域到污水装置、从散料搬运到精密机械、从-40°超低温到600°高温环境，我们凭借60多年的链条专业知识和在各行业丰富的应用经验，向用户推荐最佳解决方案，致力于不断提高用户设备的运行时间，减少非计划停机风险和降低维护费用。

Based on Our 2 national high-tech enterprises, 2 provincial enterprise technology centers, 1 provincial Postdoctoral Research and Development workstation and 3 die manufacturing centers, Hengjiu Group continues to strengthen R&D in materials, heat treatment, automation, chemistry and technology. Whether it is from corrosive environment to heavy load condition, from dust field to sewage device, from bulk material handling to precision machinery, from -40 ultra-low temperature to 600 high temperature environment, we rely on more than 60 years of chain expertise and rich application experience in various industries to recommend the best solution to our customers, and continuously to improve user equipment's running time, reduce unplanned downtime risk and maintenance costs.



# 质量管理体系和环境管理体系认证

## Quality Management Certification and Environmental Management Certification

恒久集团 实施卓越绩效管理模式，建立了EAS质量数据库，并通过了ISO9001、TS16949、CE、ISO140001等体系认证。

Hengjiu Group implements the high performance management model based on EAS quality database, and has granted ISO9001, TS16949, CE, ISO14001 and so on.



ISO 9001:2015



TS 16949:2016



CE 12100:2010



ISO 14001:2015



ISO 9001:2015



ISO 9001:2015

## 提供世界一流的开窗机链条

### Provide World-Class Window Opener Chain

众所周知，优质的材料、精密的模具、高品质的零部件、高水平的热处理、精密的装配和高素质的工程师队伍是保证链条品质、持续创新和保障客户根本利益的前提。

作为全球10强链条企业之一，恒久集团坚持工欲善其事必先利其器的理念，投资了众多国内外一流的加工设备，我们的工程师认真听取客户的个性化需求，加强专用设备和特殊产品的研发和测试，以此来确保为客户提供高品质产品及良好的解决方案。

自2014年成功的把汽车发动机链条的研制技术导入到开窗机链条上以后，我们的产品迅速的获得了广大开窗机主机厂的青睐，目前欧洲前10大开窗机主机厂中有7家公司长期使用恒久的开窗机链条。我们凭借高效的新品开发能力，以及高精度、耐久性和耐腐蚀的产品获得国内外客户的高度认可。

It is well known that high-quality materials, precision molds, high-quality parts, professional heat treatment, precision assembly and high-level engineers are the premise to ensure high-quality products, continuous innovation and safeguard the interests of customers.

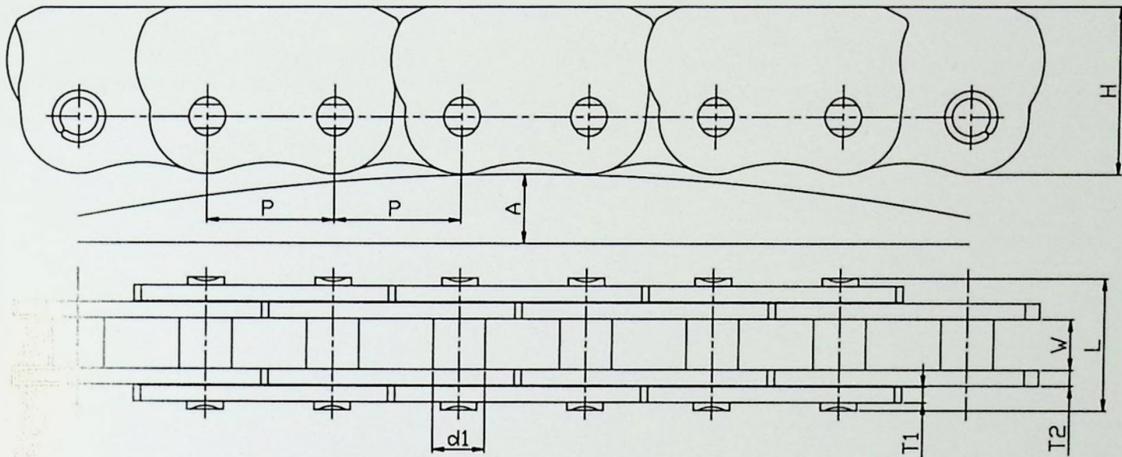
As one of the top 10 chain enterprises in the world, Hengjiu Group adheres to the idea that good tools are basic for task successfully. We have invested in many first-class equipment, our engineers listened carefully to the individual needs of customers, strengthened the research and development and testing of special equipment and new products, in order to ensure that high-quality products and best solutions.

Since to develop window opener chains by automotive engine chain technical in 2014, our products have quickly approved by the majority window opener OEM. At present, among the top 10 window opener OEM in Europe was our long-term customers. With efficient product development capabilities, as well as high precision, high accuracy and corrosion-resistant chains, we are highly appreciated by customers at home and abroad.



**直板开窗机链条 Straight Plate Chains**

■ 节距 Chain Pitch 8 mm

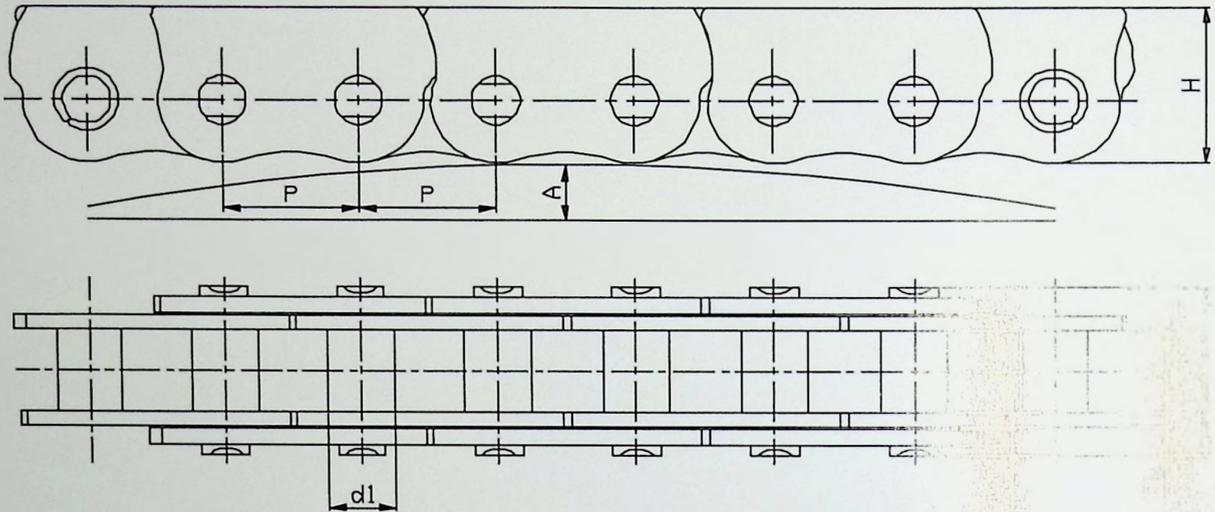


	节距	滚子直径	内节内宽	销轴长度	链板尺寸	外链板厚度	内链板厚度	弧高	抗拉强度
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Q(KN)(Min)
K05BH	8.00	3.30	3.00	8.40	10.50	1.00	1.00	依客户要求	4.4



## 直板开窗机链条 Straight Plate Chains

■ 节距 Chain Pitch 9.525 mm



### 碳钢系列 / Carbon Steel

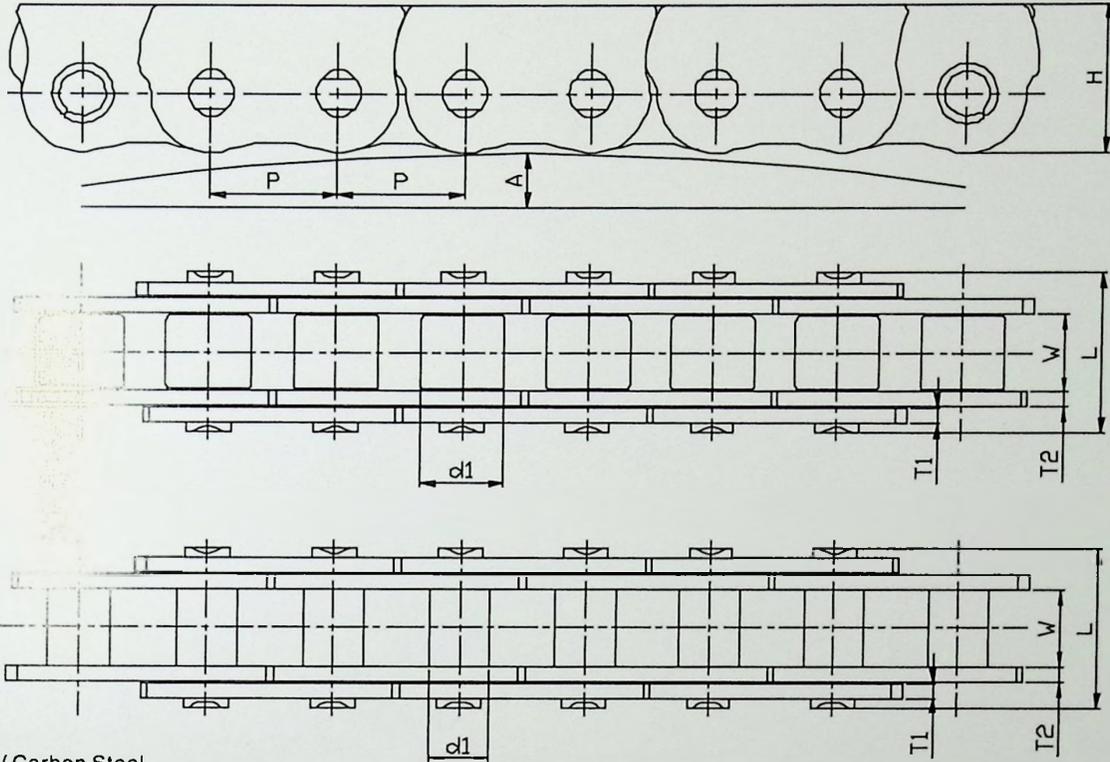
规格 Type	节距 Pitch	滚子直径 Roller diameter	内节内宽 Inner width	销轴长度 pin length	链板尺寸 plate depth	外链板厚度 outer plate thickness	内链板厚度 inner plate thickness	弧高 back bow	抗拉强度 Breaking loading
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Q(KN)(Min)
K35	9.525	5.08	4.67	13.20	13.50	1.30	2.00	依 客 户 要 求	8.50
K35A	9.525	5.08	4.67	11.70	13.50	1.30	1.30		7.90
K35B	9.525	5.08	4.67	11.70	13.00	1.30	1.30		7.90
K35C	9.525	5.08	4.67	14.70	13.50	2.00	2.00		10.80
K35D	9.525	5.08	4.00	13.80	13.50	2.00	2.00		10.80

### 不锈钢系列 / Stainless Steel

规格 Type	节距 Pitch	滚子直径 Roller diameter	内节内宽 Inner width	销轴长度 pin length	链板尺寸 plate depth	外链板厚度 outer plate thickness	内链板厚度 inner plate thickness	弧高 back bow	抗拉强度 Breaking loading
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Q(KN)(Min)
K35SS	9.525	5.08	4.67	13.20	13.50	1.30	2.00	依 客 户 要 求	5.10
K35ASS	9.525	5.08	4.67	11.70	13.50	1.30	1.30		4.70
K35BSS	9.525	5.08	4.67	11.70	13.00	1.30	1.30		4.70
K35CSS	9.525	5.08	4.67	14.70	13.50	2.00	2.00		6.50

## 直板开窗机链条 Straight Plate Chains

■ 节距 Chain Pitch 12.70 mm



碳钢系列 / Carbon Steel

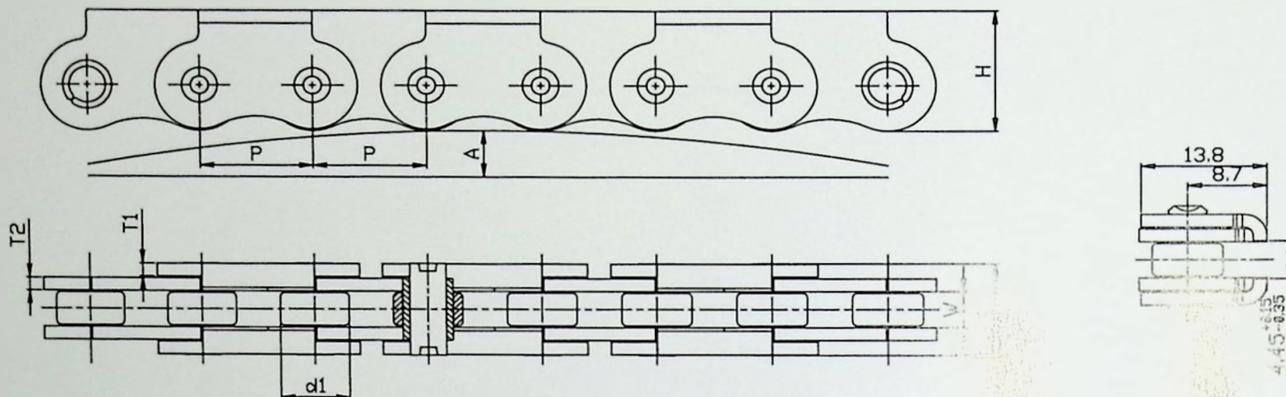
规格 Type	节距 Pitch	滚子直径 Roller diameter	内节内宽 Inner width	销轴长度 pin length	链板尺寸 plate depth	外链板厚度 outer plate thickness	内链板厚度 inner plate thickness	弧高 back bow	抗拉强度 Breaking loading
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Q(KN)(Min)
K40	12.70	7.92	7.85	16.35	16.90	1.50	1.50	依客户要求	13.90
K40A	12.70	6.12	5.10	13.90	15.00	1.50	1.50		13.90
K08B	12.70	8.51	7.75	16.35	16.90	1.50	1.50		13.90
K08BA	12.70	8.51	5.30	16.20	16.90	2.00	2.00		18.20
K40H	12.70	7.92	7.85	18.35	16.90	2.00	2.00		18.20

不锈钢系列 / Stainless Steel

规格 Type	节距 Pitch	滚子直径 Roller diameter	内节内宽 Inner width	销轴长度 pin length	链板尺寸 plate depth	外链板厚度 outer plate thickness	内链板厚度 inner plate thickness	弧高 back bow	抗拉强度 Breaking loading
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Q(KN)(Min)
K40SS	12.70	7.92	7.85	16.35	16.90	1.50	1.50	依客户要求	8.50
K08BSS	12.70	8.51	7.75	16.50	16.90	1.50	1.50		8.50

## 弯板开窗机链条 Bend Plate Chains

■ 节距 Chain Pitch 12.70mm

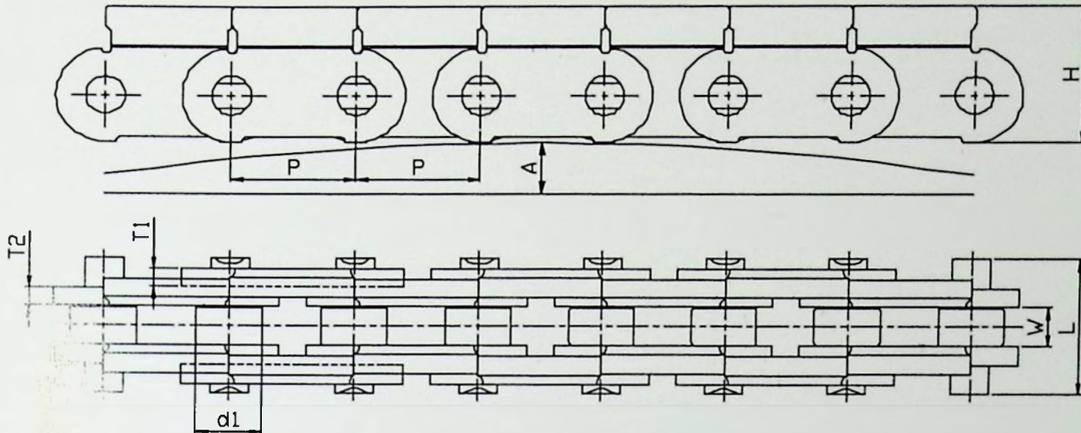


链格 Type	节距 Pitch	滚子直径 Roller diameter	内节内宽 Inner width	销轴长度 pin length	链板尺寸 plate depth	外链板厚度 outer plate thickness	内链板厚度 inner plate thickness	滚子高度 Roller height	滚子宽度 Roller width
	P(mm)	D1(mm)(Max)	W(mm)(Min)	L(mm)(Max)	H(mm)	T1(mm)	T2(mm)	A(mm)	Roller width
K40DSS	12.70	7.75	4.10	11.00	14.00	1.50	1.50	依客户要求	8.50



### 弯板开窗机链条 Bend Plate Chains

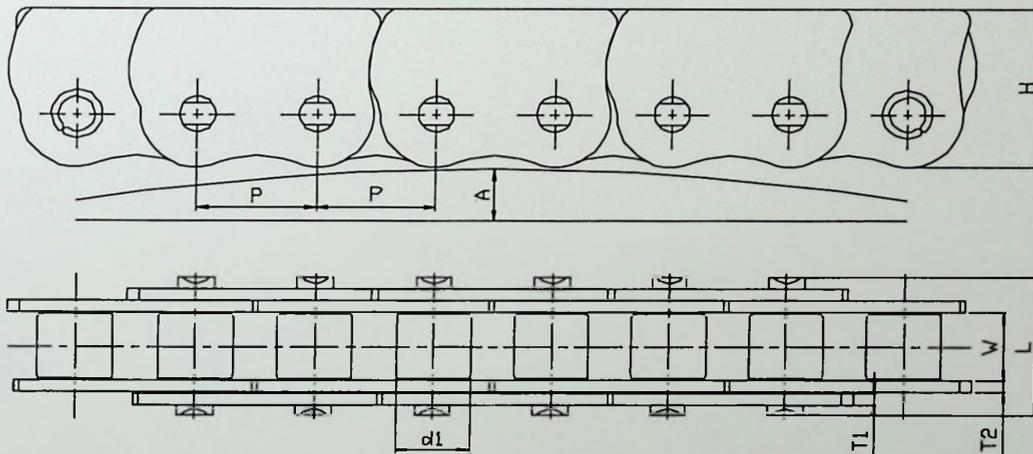
■ 节距 Chain Pitch 12.70mm



规格 Type	节距 Pitch P(mm)	滚子直径 Roller diameter D1(mm)(Max)	内节内宽 Inner width W(mm)(Min)	销轴长度 pin length L(mm)(Max)	链板尺寸 plate depth H(mm)	外链板厚度 outer plate thickness T1(mm)	内链板厚度 inner plate thickness T2(mm)	弧高 back bow A(mm)	抗拉强度 Breaking loading Q(KN)(Min)
K40C	12.70	6.75	4.00	14.70	14.60	2.00	2.00	依客户要求	10.00

### 直板开窗机链条 Straight Plate Chains

■ 节距 Chain Pitch 19.05 mm



规格 Type	节距 Pitch P(mm)	滚子直径 Roller diameter D1(mm)(Max)	内节内宽 Inner width W(mm)(Min)	销轴长度 pin length L(mm)(Max)	链板尺寸 plate depth H(mm)	外链板厚度 outer plate thickness T1(mm)	内链板厚度 inner plate thickness T2(mm)	弧高 back bow A(mm)	抗拉强度 Breaking loading Q(KN)(Min)
	K60	19.05	11.91	11.50	22.80	27	2.00	2.00	依客户要求

**浙江恒久机械集团有限公司(总部)**

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